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5 New patent claims

1. Moulded decorative film (1) which can be foam-backed, is to be used in vehicle interiors and has in the penetration area of an airbag a break line predetermined by a cross-sectional weakness, the cross-sectional weakness being a notch (2') closed by the material of the decorative film (1) on the side remote from the foam backing,
10 characterised in that the side of the notch facing the foam backing is closed at the surface by a welded region (5') of an outer layer, consisting of thermoplastic material, of the decorative film.
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2. Decorative film according to claim 1, characterised in that the cross-sectional weakness is a continuous internal notch (2') following the course of the break line at least partially.
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3. Decorative film according to claim 1, characterised in that the cross-sectional weakness is a row of a large number of individual internal notches following the course of the break line at least partially.
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4. Decorative film according to at least one of claims 1 to 3, characterised in that it is a thermoplastic plastics material skin (1) produced by thermoforming or form-sintering.
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5. Decorative film according to at least one of claims 1 to 3, characterised in that it is a thermoplastic plastics material skin (1) produced by an injection, casting or spraying process.
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6. Decorative film according to at least one of claims 1 to 3, characterised in that the decorative film is constructed of at least two layers, at least the layer (1') disposed on the side which can be foam-backed consisting of thermoplastic material.